



Using the Mini Excavator

1. Be aware of your work environment at all times. Do not assume that other persons or obstacles will move out of the way.
2. Stay within the cab until parked up properly. Do not lean out to move obstacles or give assistance.
3. Avoid hazardous areas such as soft or frozen ground, trenches or overhead obstacles.
4. Be careful on slopes – avoid turning on them if possible.
5. If there is any possibility of a power cable or gas pipe in the area where digging is to occur, do not dig with the excavator.
6. Use a cable avoidance tool to locate metal pipes and cables. Contact the hire company if you require such a tool.
7. If any pipe or cable is damaged you may be liable for cost of damage and/or replacement.
8. If a trench is going to be more than 1m deep it should be properly supported with trench props to prevent it collapsing. Contact the hire company who will be able to supply any additional equipment required.
9. Never move the excavator adjacent to any trench/area where workers are operating.
10. All open trenches and excavations must be cordoned off and warning signs erected.
11. Take care not to drive forward over a trench; always move back and away from the trench.
12. Use the dozer blade, not the side of the bucket, to fill trenches.
13. Do not force the excavator to do more than it is capable of. This can cause it to become unstable.
14. At night in public places, the work area must be lit. The hire company will be able to supply any additional equipment required.
15. Always stop on firm level ground away from the work area and other traffic.
16. In freezing conditions, park the excavator on a suitable and stable dry surface to prevent the tracks becoming frozen.
17. Lower the bucket and dozer blade, stop the machine, apply the parking brake and remove the key before leaving the excavator unattended.
18. If the equipment does not work properly, do not attempt to repair it. Contact the hire company.
19. Additional safety devices (such as cameras, reversing alarm, lights) must be used if fitted.

Please keep this leaflet safely as it may be required for future reference

The rules and procedures in force where people are at work
may require the person responsible for this equipment
to carry out a specific risk assessment.

It is important to read all of this leaflet BEFORE you use the Mini Excavator

1. Plan work and think ahead to ensure work will always be carried out safely.
2. Diesel fuel is flammable. Take care not to cause a fire or explosion.
3. The mini excavator is designed for digging trenches and larger excavations. It is also used for loading earth-moving vehicles.
4. The action of the mini excavator can cause injury or damage if the equipment is not used in a careful and controlled way.
5. Do not drive the excavator unless you have previous experience or have had a course of instruction from a responsible body. Drivers of this vehicle should have at least a current site safety awareness certificate.
6. Recognised training is available via CPCS (Construction Plant Competence Scheme) and/or NPORS/ CSCS (National Plant Operators Registration Scheme) or equivalent.
7. Do not attempt to load or unload the machine from a truck or trailer unless fully experienced in doing so.
8. The following items of personal protective equipment are the minimum required: ear defenders or plugs giving protection at the ear of levels up to 93dB(A); safety helmet; safety boots; high visibility vest or similar reflective garment.
9. The excavator must not be used by a young person or by anyone under the influence of drugs or alcohol.
10. The excavator is designed for operation by an able-bodied adult. Anyone with either a temporary or permanent disability must seek expert advice before using the machine.



Hire Association Europe
2450 Regents Court
The Crescent
Birmingham Business Park
Solihiul B37 7YE

Telephone: 44 (0) 121 380 4600
Fax: 44 (0) 121 333 4109
Email: mail@hae.org.uk
website: www.hae.org.uk

Every effort has been made by HAE/EHA to ensure that the information given in this document and supporting material is accurate and not misleading. HAE/EHA cannot accept responsibility for any loss or liability perceived to have arisen from the use of any such document/material. Only Acts of Parliament and Statutory Instruments have the force of law and only the courts can authoritatively interpret the law.

Any unauthorised reproduction – manually or electronically – is STRICTLY prohibited

Telephone: 44 (0) 121 380 4600
Fax: 44 (0) 121 333 4109
Email: mail@hae.org.uk
website: www.hae.org.uk

Hire Association Europe
2450 Regents Court
The Crescent
Birmingham Business Park
Solihiul B37 7YE



1. Set the bucket and dozer blade on the ground.
 2. If the excavator has been under heavy load, do not allow the engine to kick over for a few minutes to cool down.
 3. Close the throttle fully and turn the ignition key to the off position.
 4. Remember to remove the key. Where fitted the battery isolator key may also be removed.
- Every effort has been made by HAE/EHA to ensure that the information given in this document and supporting material is accurate and not misleading. HAE/EHA cannot accept responsibility for any loss or liability perceived to have arisen from the use of any such document/material. Only Acts of Parliament and Statutory Instruments have the force of law and only the courts can authoritatively interpret the law.

STOPPING THE ENGINE

1. Ensure no one is within the work area of the excavator.
2. Fasten the lap belt.
3. Set all hydraulic controls to neutral position, move the throttle to its middle setting and insert the ignition key.
4. For a cold start, turn the key to the preheat position for 10 seconds, then turn to the start position to engage the starter motor for about 5 seconds.
5. If the engine fails to start, turn the key off for a few seconds then repeat the preheat cycle.
6. In warm temperatures, if the engine is warm, turn the key to the start position.

STARTING THE MACHINE

1. It is good practice to refill the fuel tank at the end of the day, not at the start. This will prevent condensation build up in the fuel system.
2. It is good practice to refill the fuel tank at the end of the day, not at the start. This will prevent condensation build up in the fuel system.
3. Stop the engine and let it cool down.
4. Clean the filter cap and the area around it to prevent dirt falling into the diesel tank.
5. Use clean diesel when refuelling. If there is not a fuel pump available use a funnel. Do not spill any diesel on yourself or the excavator.
6. Wipe any spill fuel off the machine. Dispose of the diesel soaked cloth carefully.
7. If any fuel is spilled on the ground this should be controlled with appropriate absorbent material and disposed of correctly. Care should be taken to avoid any spills entering storm drains, waterways or sewers.
8. If any diesel is spilled on clothes, change them immediately.
9. Replace all fuel caps correctly and leave the fuel container in a safe, cool place.
10. It is good practice to refill the fuel tank at the end of the day, not at the start. This will prevent condensation build up in the fuel system.

1. No smoking, naked flames or other sources of ignition (e.g. vaping).
2. If possible, drive the mini excavator to a safe place away from the work area.

REFUELLING

1. Under the terms of hire, you are responsible for the safe custody of the machine. The hire company must insure the machine against theft or vandalism.
2. The machine must always be secured against theft or vandalism.
3. Some hire companies will offer insurance cover at an extra charge.
4. In addition, be aware that if damage is caused to property belonging to a third party or if involved in a highway accident, it is likely that normal insurance policies will give any protection.
5. If in any doubt regarding the insurance cover, check with the hire company or insurer immediately.

INSURANCE

1. Some machines are available with expanding tracks (retaining undercarriage). This feature is for restricted access only (e.g. downways/narrow entrances) and the tracks are designed to be expanded before operation/operation.
2. The maximum weight loading stated on the machine must not be exceeded.
3. The maximum weight loading stated on the machine must not be exceeded.
4. The maximum weight loading stated on the machine must not be exceeded.
5. The maximum weight loading stated on the machine must not be exceeded.
6. The maximum weight loading stated on the machine must not be exceeded.
7. The maximum weight loading stated on the machine must not be exceeded.
8. The maximum weight loading stated on the machine must not be exceeded.
9. The maximum weight loading stated on the machine must not be exceeded.
10. The maximum weight loading stated on the machine must not be exceeded.
11. Remember when moving with the cab rotated 180° the effect of the travel controls will appear to be reversed.
12. Care must be taken not to exceed the slope capacity stated on the machine when working on uneven ground (gradients).
13. The maximum weight loading stated on the machine must not be exceeded.
14. Some machines are available with expanding tracks (retaining undercarriage). This feature is for restricted access only (e.g. downways/narrow entrances) and the tracks are designed to be expanded before operation/operation.



Before Starting Work...